

HOW TO REPLACE THE TOP HANDLE GASKETS ON HUTCHINS STRAIGHTLINE-SERIES SANDERS

GASKET PART NUMBERS: 1232 FOR MODEL 2000/4920 SERIES

GASKET PART NUMBERS: 1232-1 FOR MODEL 8620 SERIES

GASKET PART NUMBERS: 1232-2 FOR MODEL 2011, 2023-25, 8623-25 MINI-SERIES

1. CLEAN ALL OIL FROM SURFACES.
2. APPLY ACRYLIC ADHESIVE (i.e. FINGER NAIL GLUE) TO THE BOTTOM SIDE OF THE HANDLE AND PUT THE NON-PRIMED (DULL) SIDE OF THE GASKET AGAINST THE ACRYLIC ADHESIVE.
3. LET IT SET FOR 5 MINUTES.
4. THE PRIMED SIDE OF THE GASKET SHOULD BE FACING AWAY FROM THE HANDLE.
5. RE-ATTACH THE HANDLE .

**DO NOT RUN MORE THAN 90 PSI THOUGH YOUR HUTCHINS SANDERS.
TOO MUCH AIR WILL CAUSE YOUR GASKETS TO FAIL!!**