

## Proper oiling & maintenance procedures for Hutchins Models 2023, 2024, 2025, 8623 & 8625

If you are experiencing poor performance on any of the above listed sanders, chances are good that the tool is in need of maintenance and oiling.

**Step #1** Clean the tool: using a blow gun and compressed air, remove all dirt, dust and grime from the tool.

**Step #2** Squirt a generous amount of tool oil into the air inlet. A few drops WILL NOT correct the performance issues in this case. Run the tool for 20-30 seconds and re-oil.



**Step #3** Squirt a generous amount of tool oil into both ends of the tool where the drive shoe engages the runner assemblies.



**Step #4** With pad removed, oil the right and left runner assemblies. Again be generous with the lubricant.



**Step #5** Lastly, squirt a generous amount of oil in the center pad mounting screw hole. It's best to let the tool sit a few hours or overnight before running to allow the oil to penetrate all hidden surfaces. When done, run the tool wrapped in a rag or cloth to catch excess oil. Replace the pad. The tool is now properly lubricated.

